# **BENDIX/KING KN 63 DME RECEIVER - REMOVAL/INSTALLATION**

#### 1. General

A. This section gives the removal and installation procedures for the Bendix/King KN 63 DME Receiver, for Airplanes 20800500 and On and Airplanes 208B2000 and On. For a general overview of the DME system refer to, Bendix/King KN 63 DME System - Description and Operation.

## 2. Tools and Equipment

NOTE: For the supplier publication part number and manufacturer data, refer to the Introduction - Supplier Publication List.

- A. Tools and Equipment
  - Electrical Connector Protective Cover
  - Coaxial Connector protective Cover.
- B. Special Consumables
  - None
- C. Reference Material
  - Bendix/King KN 63 DME System Description and Operation
  - Bendix/King KN 63 DME System Adjustment/Test
  - Garmin G1000 Integrated Avionics System Adjustment/Test.

### 3. Setup

- A. Prepare the Airplane for the removal of the KN 63 DME Receiver.
  - (1) Put the BATTERY switch to the OFF position.
  - (2) Put the AVIONICS switches to the OFF position.
  - (3) Disconnect external electrical power from the airplane.
  - (4) Disengage the circuit breaker given in Table 401.

#### Table 401. Circuit Breaker

| Circuit Breaker | Circuit Breaker Location       |
|-----------------|--------------------------------|
| DME             | Avionics Circuit Breaker Panel |

(5) Remove the cover assembly (access panel) for the avionics rack, located beneath the instrument panel and outboard of the co-pilot position.

# 4. Bendix/King KN 63 DME Receiver Removal

- A. Remove the KN 63 DME Receiver (Refer to Figure 401).
  - (1) Disconnect the coaxial connector (PI1025) from the KN 63 DME Receiver.
    - (a) If you are not replacing the DME receiver immediately, put a protective cover on the coaxial connector.
  - (2) Disconnect the electrical connector (PF800) from the KN 63 DME Receiver.
    - (a) If you are not replacing the DME Receiver immediately, put a protective cover on the electrical connector.
  - (3) Loosen the mounting rack clamp screw.
  - (4) Remove the DME receiver from the airplane.

#### 5. Installation

- A. Install the KN 63 DME Receiver (Refer to Figure 401).
  - (1) Insert the DME receiver on the mounting rack.
  - (2) Tighten the mounting rack clamp screw.
  - (3) If necessary, remove the protective cover from the electrical connector.
  - (4) Connect the electrical connector (PF800) to the DME receiver.
  - (5) If necessary, remove the protective cover from the coaxial connector.
  - (6) Connect the coaxial connector (PI1025) to the DME receiver.
  - (7) Install the cover assembly (access panel) for the avionics rack, located beneath the instrument panel and outboard of

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the co-pilot position.

(8) Engage the circuit breaker given in Table 401.

# 6. KN 63 DME Receiver Post-Maintenance Checks

- A. Do the KN 63 DME Receiver Post-Maintenance Checks.
  - (1) Do a check of the DME system. Refer to Bendix/King KN 63 DME System Adjustment/Test.

## 7. Closeout

- A. Put the Airplane Back to its Initial Condition.
  - (1) None.

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A99442 KN-63 DME RECEIVER COAXIAL CONNECTOR (PI1025) **ELECTRICAL** CONNECTOR (IPF800) **RACK SCREW CLAMP** WASHER DETAILA 2610T7004 A3940344

Figure 401: Sheet 1: KN 63 DME Receiver Installation

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